Machine Tools

USED Guifil PE6-16

Press Brake - Hyd Upstroking

Stock No. 3515608166U

Machine Specifications

Upstroke / Downstroke	Upstroke
Pressure (Ton)	16
Distance Over Bed (mm)	600
Distance Between Side Frames (mm)	500
Tooling	Yes
Guards	no
Main Drive Power (KW/V/Hz)	415v/4ph/50hz


Guifil
PRESS & SHEAR
PE 6-16


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GB EuroGauge
CNC 402
X
Y
P
S
N
7
8
9
4
5
6
1
2
3
0
X
Y
α
Δ
mm
inch
P
S
N
-
+

2 - TECHNICAL DATA

1 - Full tonnage ..... 160 KN (16 Ton)

2 - Plate thickness ..... see next page

3 - Number of cylinders ..... 1(double)

4 - Stroke length ..... 100 mm

5 - Open height without tools ..... 305 mm

6 - Table length ..... 625 mm

7 - Maximum bending length ..... 625 mm

8 - Distance between uprights ..... 560 mm

9 - Throat depth ..... 165 mm

10 - Speeds
- approach ..... 82 mm/sec.
- work ..... 9 mm/sec.
- return ..... 90 mm/sec.

11 - Electric motor power ..... 2.2 Kw/1450 rot.

12 - Hydraulic pump ..... 2.4 cm^3/rot.

13 - Maximum pressure ..... 250 bar

14 - Oil tank capacity ..... 25 L

15 - Hydraulic oil supplied ..... CASTROL HYSPIN AWS 46

16 - Overall dimensions:

- height ..... 1615 mm
- length ..... 1025 mm
- width ..... 1240 mm

(± 20 mm)

17 - Weight ..... 850 Kg (± 100 Kg)